



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C2-1-1

Job Sheet 193763



Part No: C2-1-1

Job Qty: 10 pcs

Part Name: Manual Release Knob



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/22/19

Job Tracking No:

Due Date: 6/3/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG C2-1-1 Rev 4 IPP Rev A 18.04.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	SL-154 - 1	10 pcs	6/3/19	6/3/19	0.00	1.25	SL-154 - 1		<i>[Signature]</i> 19/06/13
130	QC 2	10 pcs	6/3/19	6/3/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		<i>[Signature]</i> 19/06/13
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
							QC 2 - 71		
160	QC 8	10 pcs	6/3/19	6/3/19	0.00	0.00	QC 8 - 12		<i>[Signature]</i> 19/06/14
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		



Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S190045



Part: C2-1-1

Job No: 193763

Serial No/Batch: S190045

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 06/13/19

				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
170	Outsource - 4 - Anodize	10 pcs	6/3/19	ATG001-VC GR0003	4/2019-06-17
180	Packaging 2-1 - Receive - B4B	10 pcs	6/3/19	0.00 0.00	Packaging 2 - 1 - B4B
					Packaging 2 - 2 - B4B
					Packaging 2 - 3 - B4B
					Packaging 2 - 5 - B4B
					Packaging 2 - 4 - B4B
					Packaging 2 - 6 - B4B
					Packaging 2 - 7 - B4B
					Packaging 2 - 8 - B4B
					Packaging 2 - 9 - B4B
					Packaging 2 - 10 - B4B
					Packaging 2 - 11 - B4B
					Packaging 2 - 12 - B4B
					Packaging 2 - 13 - B4B
					Packaging 2 - 14 - B4B
					Packaging 2 - 15 - B4B
					Packaging 2 - 16 - B4B
					Packaging 2 - 17 - B4B
					Packaging 2 - 18 - B4B
					Packaging 2 - 19 - B4B
					Packaging 2 - 20 - B4B
					Packaging 2 - 21 - B4B
					Packaging 2 - 22 - B4B
					Packaging 2 - 23 - B4B
					Packaging 2 - 24 - B4B
					Packaging 2 - 25 - B4B
					Packaging 2 - 26 - B4B
					Packaging 2 - 27 - B4B
					Packaging 2 - 28 - B4B
					Packaging 2 - 29 - B4B
					Packaging 2 - 30 - B4B
					Packaging 2 - 31 - B4B
					Packaging 2 - 32 - B4B
					Packaging 2 - 33 - B4B
					Packaging 2 - 34 - B4B
					Packaging 2 - 35 - B4B
					Packaging 2 - 36 - B4B
190	QC 6	10 pcs	6/3/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
200	Small Fab - 2 - B4B	10 pcs	6/3/19	0.00 1.25	External Load - 1 - B4B
					External Load - 2 - B4B
					External Load - 3 - B4B
					Small Fab - 1 - B4B
					Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
210	QC 5	10 pcs	6/3/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18

Plex 4/22/19 12:33 PM Dart.Renwick.Jennifer

				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
220	Packaging 3-2 - Stock - B4B	10 pcs	6/3/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
230	QC 21 - FG	10 pcs	6/3/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 120 - (MORI SL-154 LATHE)1-Machine as per folio FC042 FOLIO REV: AA DWG REV: 4 2-9-89

Descriptions: Deburr

130 - (QC2- Inspect parts off machine FAI/FAIB)

160 - (QC8- Inspect parts - second check)

170 - (Outsource process-Anodize per QSI017 4.1.10.1)-Issue P/O to ATG : PO 43752 -ANODIZE COLOR RED,

PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required

180 - (Receive & Inspect for Damage & Mat'l Certs)Receive

190 - QC6- All purchased or subcontracted products)

200 - (Small Fab)-Paint engrave as per NOTE 2 using LASER engraver as per DWG. Note 2. COLOR; White ***NOTE***

Use PDF

210 - QC5- Inspect part completeness to step on W/O)

220 - Identify as per dwg & Stock Location: _____)Identify and Stock

230 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.250	6061-T6 Round Bar 1.250	1 ft (.1 ea)	120-SL-154 - 1	<u>5175561</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-SL-154 - 1	M6061T6R1.250	1	13	0
Part Specifications				
Specifications could not be found.				

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PURCHASE ORDER

POHB043752



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043752

PO Date: 6/17/19

Due Date: 6/24/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-06-18

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193763	C2-1-1	Manual Release Knob (Outsource process- Anodize per QSI017 4.1.10.1)-Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	6/24/19	10 pcs	0 pcs	10 pcs	\$2.8571/pcs	\$28.57
						10 X JUN 24 2019				DAS 61 9-89	
2	194906	RB910-0020-1	Quill -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RB910-0020-1 Rev. 2	Firmed	-	6/24/19	16 pcs	0 pcs	16 pcs	\$2.8571/pcs	\$45.71
						16 X JUN 24 2019					
3	193169	RBE350A93-3205-00E	Engine Gear Box Input Flange Holding Wrench -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A93-3205-00E Rev. 2A	Firmed	-	6/24/19	16 pcs	0 pcs	16 pcs	\$2.8571/pcs	\$45.71
						16 X JUN 24 2019					



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PURCHASE ORDER

POHB043752



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	193171	RBE350A93-3205-00T	Tail Rotor Gear Box Input Flange Holding Wrench -Issue P/O: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3205-00T Rev/ 3C	Firmed	-	6/24/19	16 pcs	0 pcs	16 pcs	\$4.50/pcs	\$72.00
5	193358	RBE350A93-3302-02-1	Handle (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3302-02-1 Rev. 11 -Certificate of Conformity is required	Firmed	-	6/24/19	12 pcs	0 pcs	12 pcs	\$5.49/pcs	\$65.88
6	195093	RBE350A93-3712-00-22	Stop -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/24/19	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00
Grand Total:											\$377.88



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PURCHASE ORDER

POHB043752



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/18/19 9:23 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(020078-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

020078- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courrier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
19-Jun-2019		SVETLANA DORZHIYEVA					POHB043752 ✓	
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	C2-1-1 ✓ Rev.	C2-1-1 01 -ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE 2, CLASS 2 WATER SEALANT	ANODIZE CH	10	10 ✓	0	0	DAS 0 61 9:89
2	RB910-0020-1 ✓ Rev.	RB910-0020-1 01 -ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE 2, CLASS 2 WATER SEALANT	ANODIZE CH	16	16 ✓	0	0	0
3	RBE350A93-3205-00E ✓ Rev.	RBE350A93-3205-00E ANODIZE RED AS PER IAW MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	16	16 ✓	0	0	0
4	RBE350A93-3205-00T ✓ Rev.	RBE350A93-3205-00T ANODIZE BLACK AS PER MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	16	16 ✓	0	0	0
5	RBE350A93-3302-02-1 ✓ Rev.	RBE350A93-3302-02-1 ANODIZE BLACK AS PER MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	12	12 ✓	0	0	0
6	RBE350A93-3712-00-22 ✓ Rev.	RBE350A93-3712-00-22 01 -ANO-CLEAR [ANODIZE CLEAR] AS PER IAW MIL-A-8625 TYPE 2, CLASS 2 WATER SEALANT	ANODIZE CH	6	6 ✓	0	0	0

RECEIVED
JUN 21 2019
DART AEROSPACE LTD.

DAS
61
9-89

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 JUN 21 2019
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.